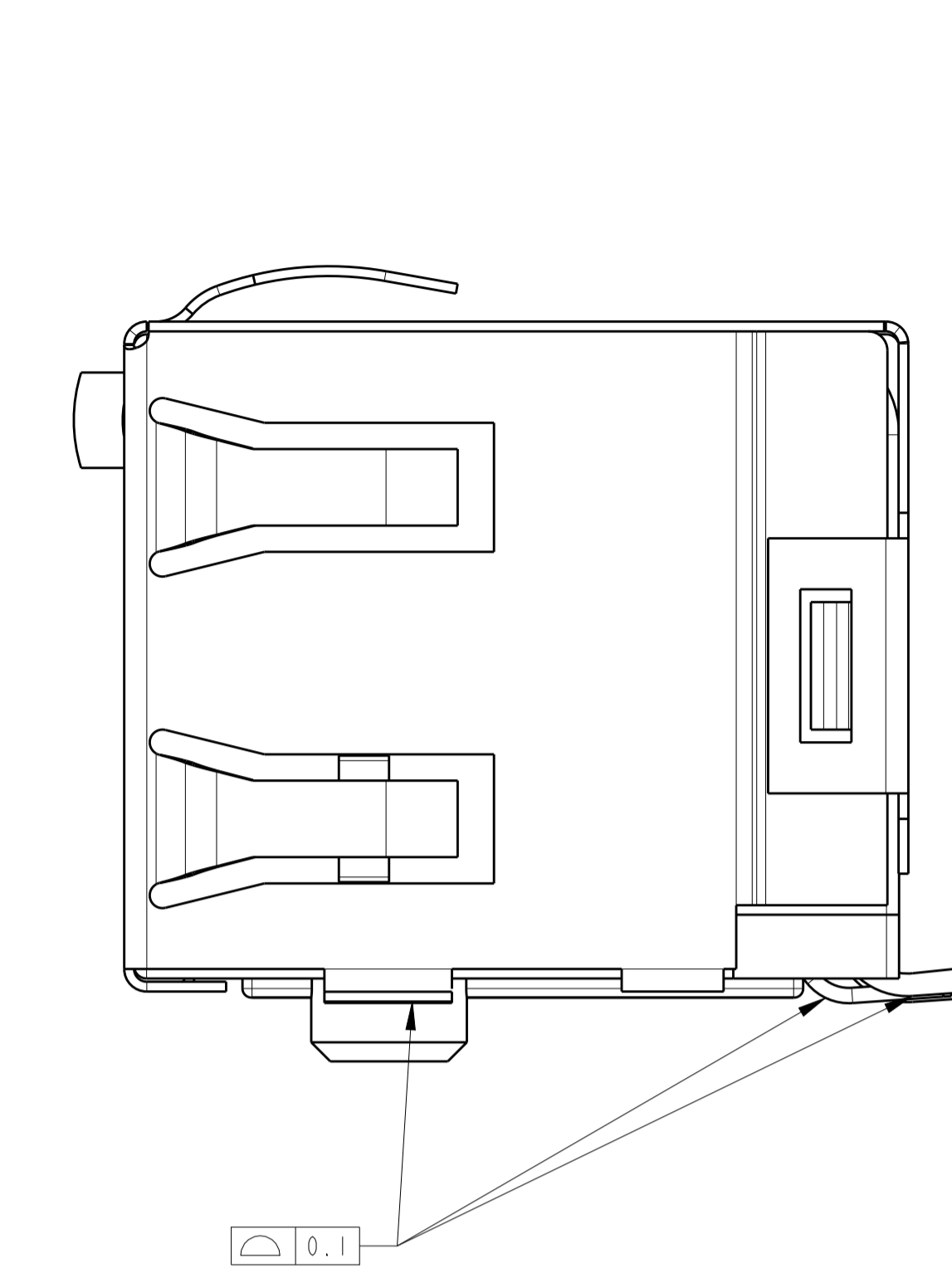
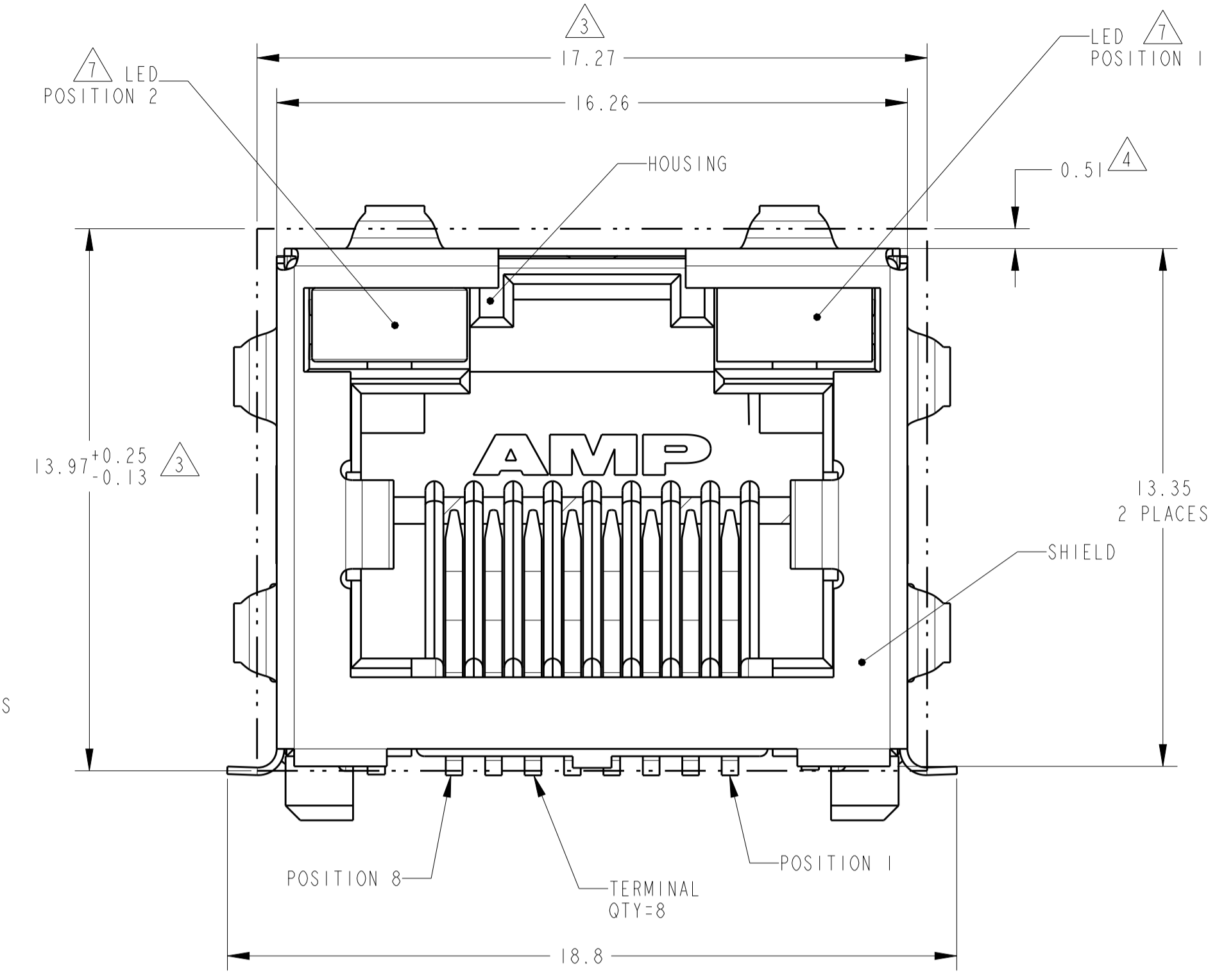
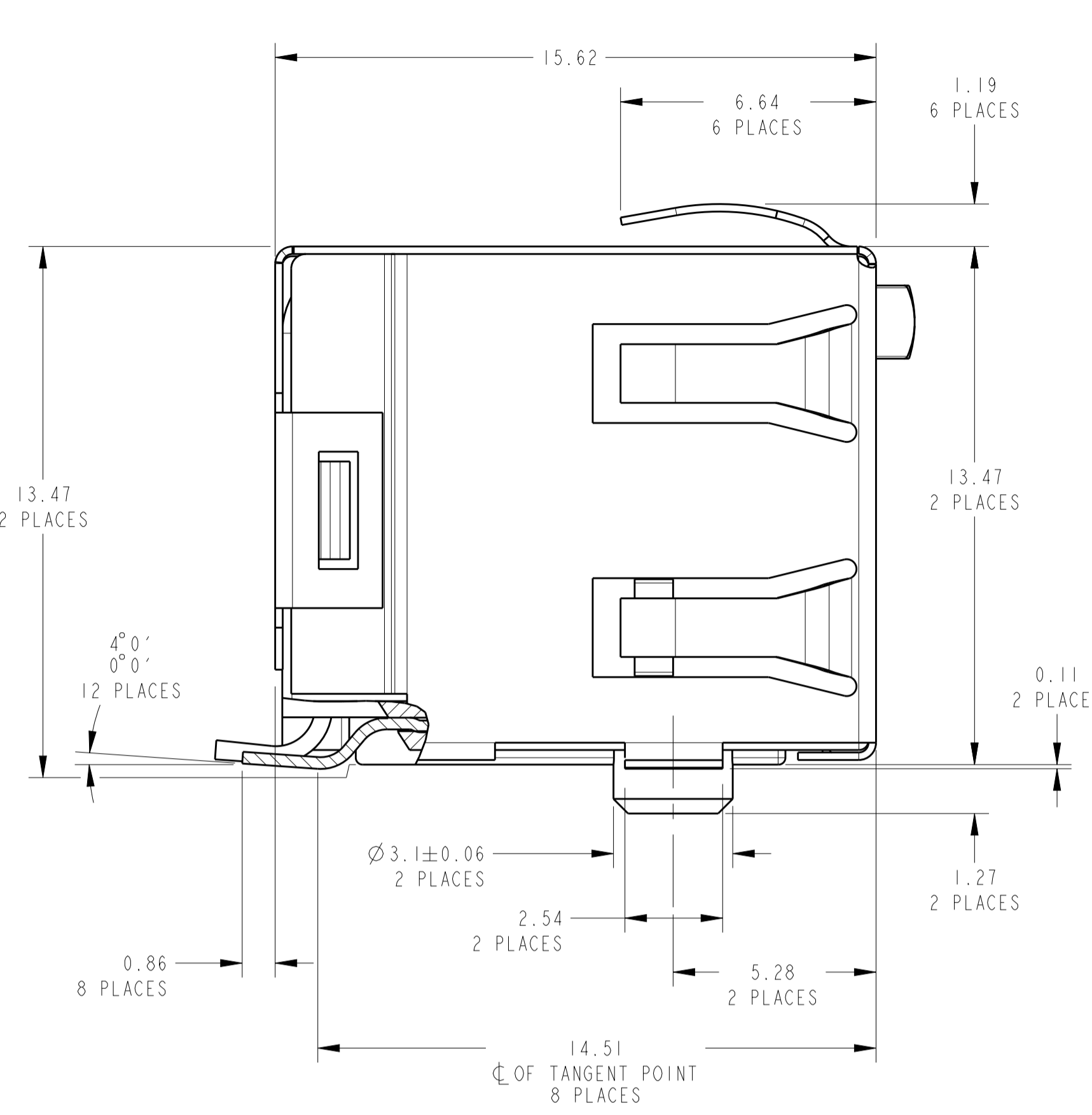
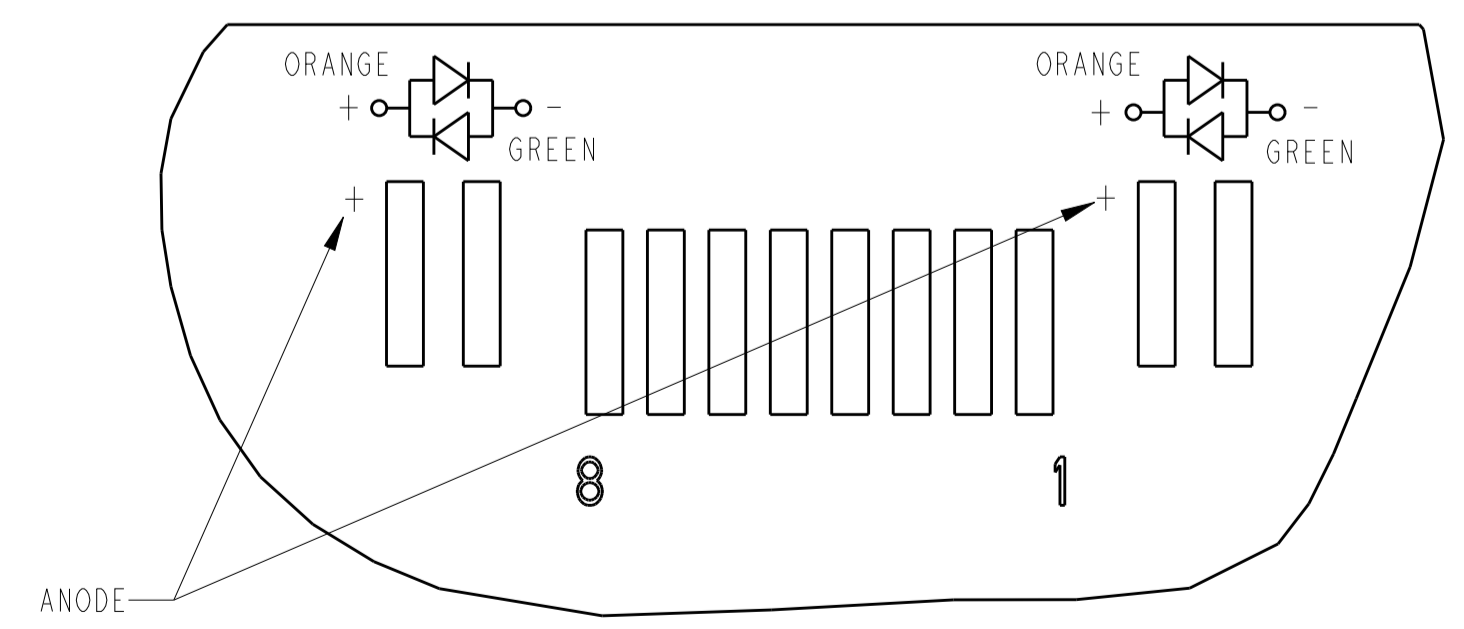
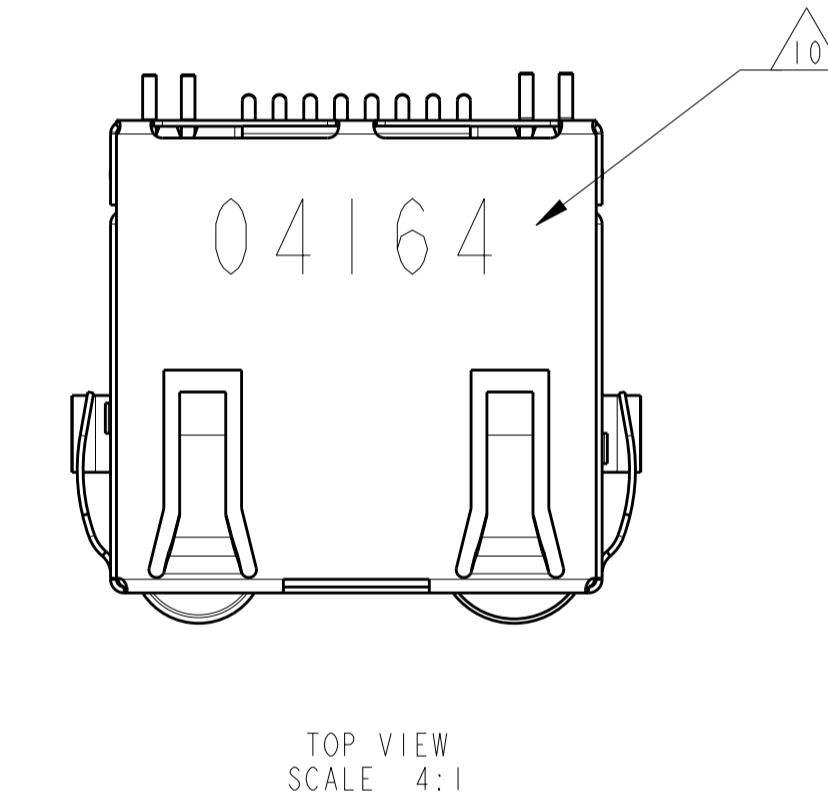
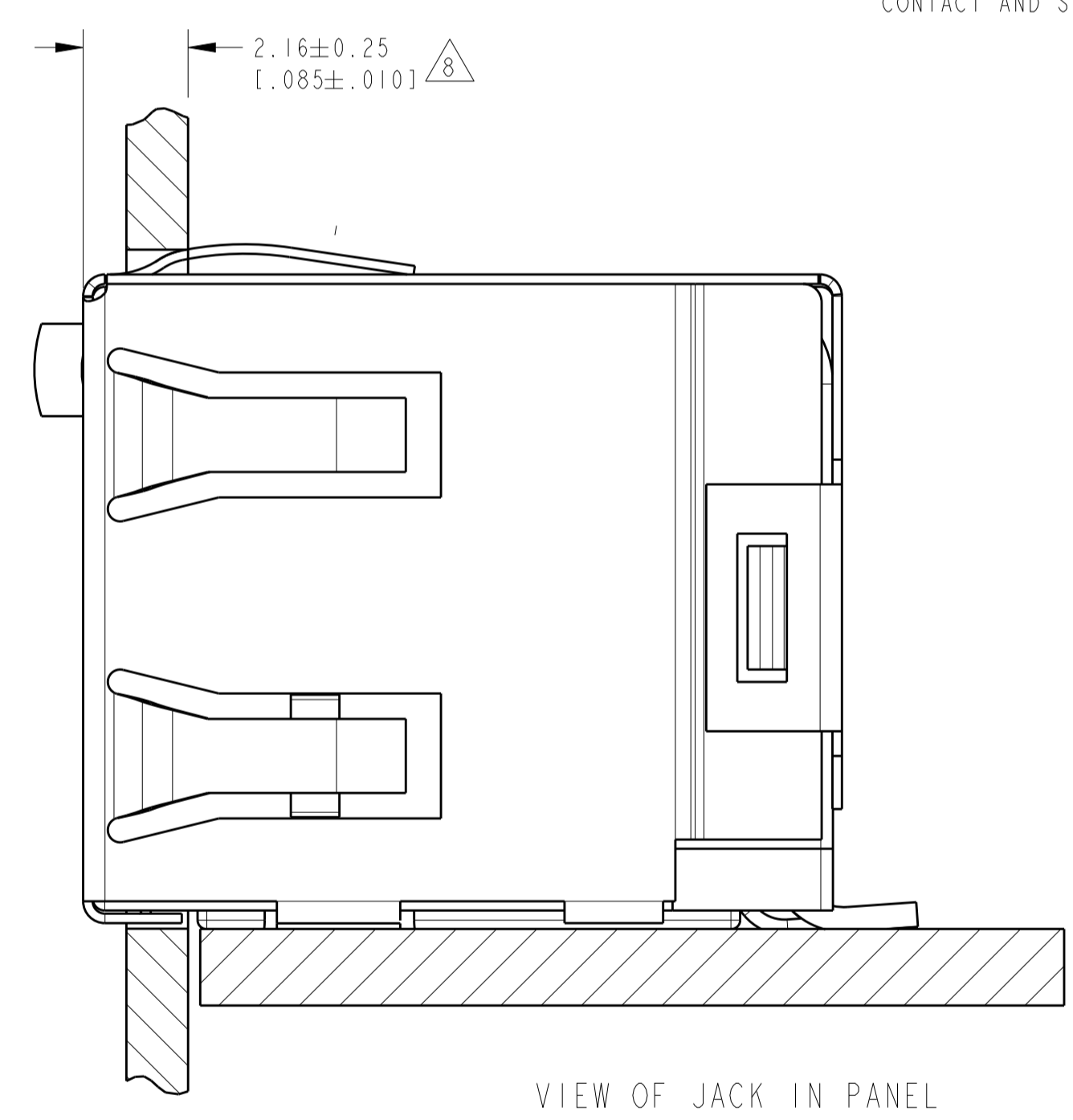
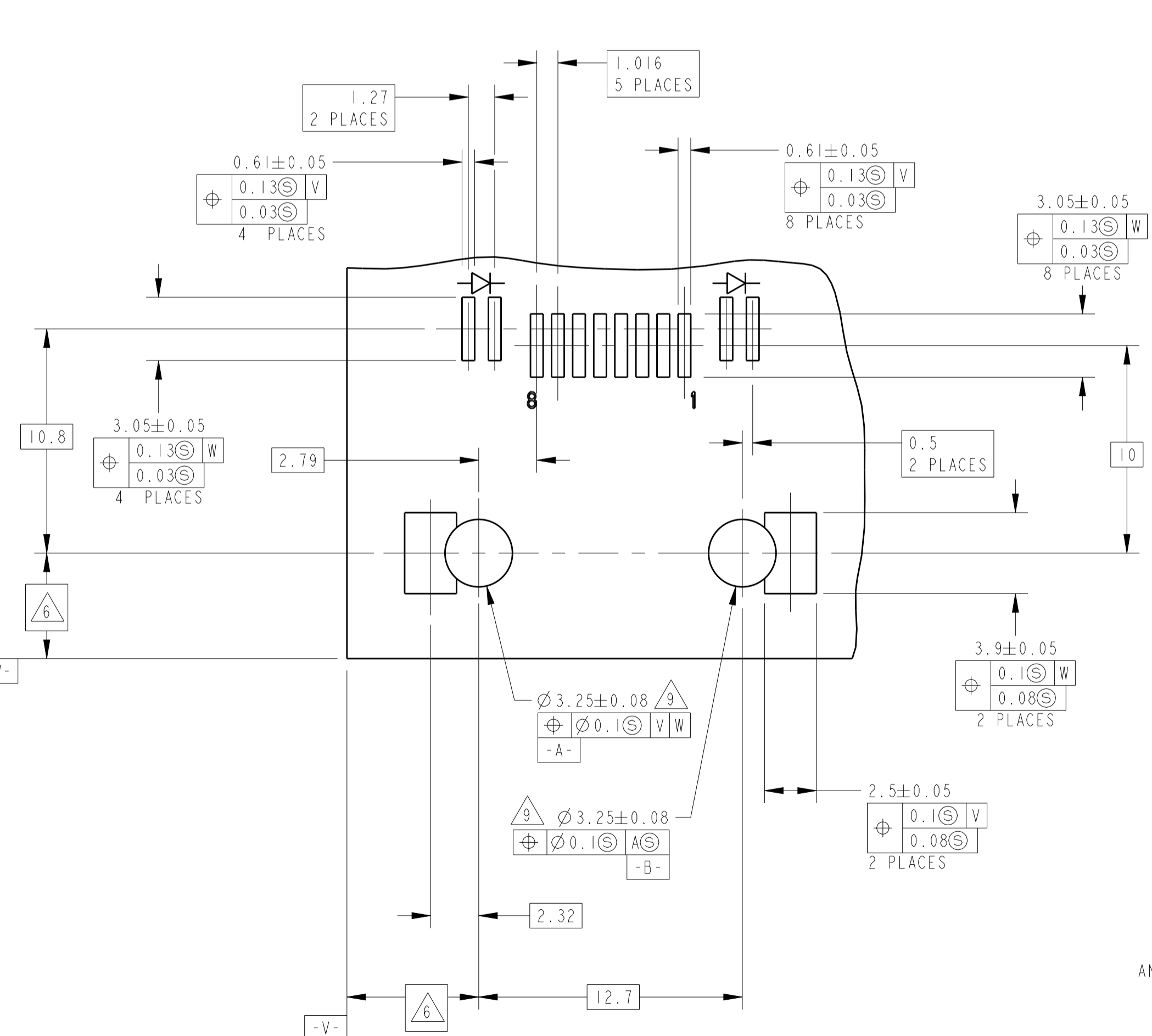


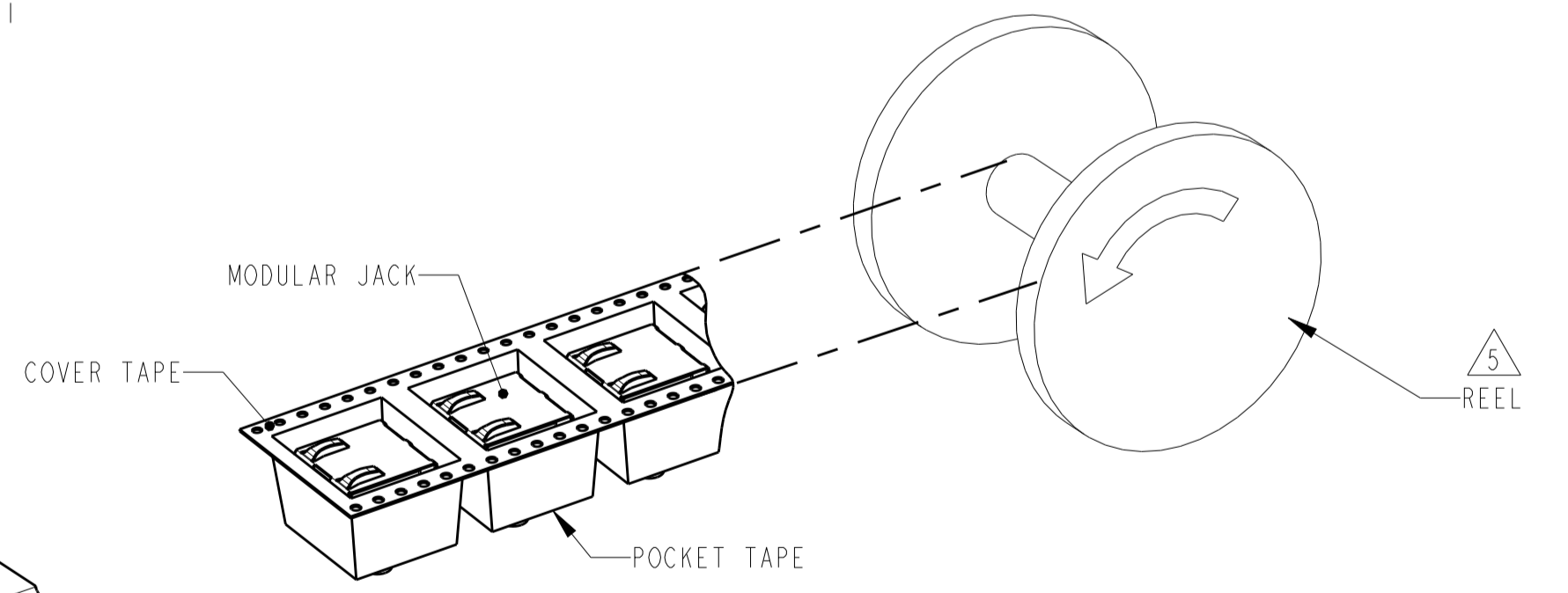
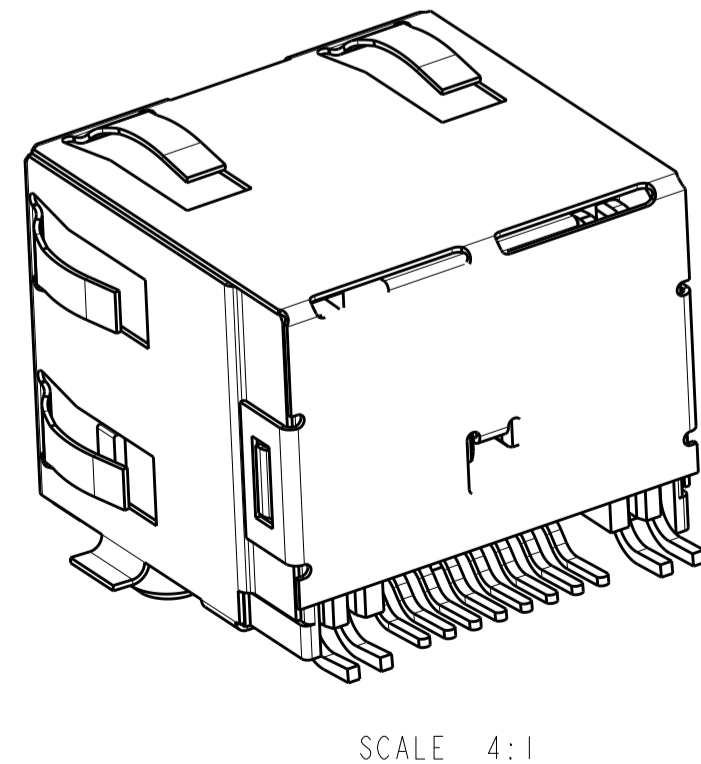
LOC	DIST	REV	DESCRIPTION	DATE	OWN	APVD
IR	-	E	HOUSING RAW MATERIAL CHANGED TO LCP	18NOV2011	PS	RRP
		E2	ECO-16-008897	14JUN2016	AD	SH



- MATERIAL:
 - HOUSING - HIGH TEMP THERMOPLASTIC - LCP, BLACK, UL94V-0
 - TERMINALS - 0.30 THICK PHOS BRONZE PLATED WITH 3.81µm MINIMUM THICK MATTE TIN IN SOLDER AREA. 1.27µm MINIMUM GOLD IN LOCALIZED PLATE AREA. ENTIRE TERMINAL PLATED WITH 1.27µm MINIMUM THICK NICKEL.
 - SHIELD - 0.196 THICK COPPER ZINC ALLOY PREPLATED WITH 2.03µm-3.81µm THICK MATTE TIN OVER 1.27µm THICK NICKEL.
 - LIGHT EMITTING DIODE (LED) -- DIFFUSED EPOXY LENS, 0.51 X 0.51 (.020 X .020) CARBON STEEL WIREFRAME LEADS PREPLATED WITH 8.89 µm (.00080) THICK Ag OVER 1.02 µm (.00040) THICK Cu OVER 3.56 µm (.00140) THICK Ni OVER 1.02 µm (.00040) Cu UNDERPLATE.
- JACK CAVITY CONFORMS TO FCC RULES AND REGULATIONS PART 68, SUBPART F
- SUGGESTED PANEL OPENING DIMENSIONS. SEE APPLICATION SPEC 114-2154 FOR PANEL THICKNESS AND POSITION RECOMMENDATIONS
- SUGGESTED CLEARANCE BETWEEN TOP OF CONNECTOR AND TOP PANEL OPENING
- PACKAGED: POCKET TAPE & REEL (PER EAI 481 SPECIFICATIONS)
 - POCKET TAPE WIDTH - 44mm
 - POCKET PITCH - 24mm
 - POCKET DEPTH - 16.7mm
 - CLEAR COVER TAPE, PSA
 - CLEAR COVER TAPE TRAILER - 610mm, WRAPPED ON REEL HUB
 - PLASTIC REEL - 381mm DIAMETER
 - PRODUCT QUANTITY - 200 PIECES PER REEL



BI-COLOR LED SCHEMATIC FOR 2-6339191-2 ONLY SCALE 8:1



- DATUM ESTABLISHED BY CUSTOMER
- SEE TABLE FOR COLOR OF LEDS AND NUMBER REQUIRED
- CONNECTOR SHOULD BE POSITIONED THRU PANEL CUTOUT AS SHOWN TO SUPPORT TOP OF MODULAR JACK FOR STRAIN RELIEF
- ZERO INSERTION FORCE POST WITH RECOMMENDED PCB LAYOUT
- MANUFACTURING DATECODE LOCATED APPROX AS SHOWN FIRST 2 DIGITS ARE YEAR, SECOND 2 DIGITS ARE WORK WEEK, LAST DIGIT IS THE DAY OF WEEK
- OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINSI.
- COMPLY WITH HIGH TEMPERATURE IR REFLOW PROCESS.
- NO PRODUCTION PARTS
- IR REFLOW CAPABLE TO 260°C MAX, DWELL TIME: 10 SECONDS MAX.

POSITION 2	POSITION 1	PART NUMBER
GREEN	ORANGE	4-6339191-1
YELLOW	GREEN	3-6339191-1
RED	GREEN	2-6339191-3
ORANGE/GREEN	ORANGE/GREEN	2-6339191-2
GREEN	ORANGE	2-6339191-1
GREEN	GREEN	6339191-5
GREEN	YELLOW	6339191-4
YELLOW	GREEN	6339191-1

SUGGESTED PCB LAYOUT (COMPONENT SIDE)

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm 	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ±0.25 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±	OWN: B. HOLTZCLAW & WAYER CH: J. WESTMAN APVD: S. FLICKINGER PRODUCT SPEC: 108-1163-7 APPLICATION SPEC: 114-6040/114-2154 WEIGHT: - CUSTOMER DRAWING	DATE: 27 JULY 2005 DATE: 27 JULY 2005 DATE: 27 JULY 2005 NAME: INVERTED MODULAR JACK ASSEMBLY, 1x1, SHIELDED, SURFACE MOUNT, 8 POSITION, RJ45, WITH TWO LED'S SIZE: A1 CAGE CODE: 00779 DRAWING NO: 6339191 RESTRICTED TO: - SCALE: 5:1 SHEET: 1 OF 1 REV: E2
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